

Sonochemical Reaction and Synthesis

Sonochemistry is the application of ultrasound to chemical reactions and processes. The mechanism causing sonochemical effects in liquids is the phenomenon of acoustic cavitation.

Hielscher ultrasonic laboratory and industrial devices are used in a wide range of sonochemical processes.

Sonochemical Reactions

The following sonochemical effects can be observed in chemical reactions and processes:

- increase in reaction speed
- increase in reaction output
- more efficient energy usage
- sonochemical methods for switching of reaction pathway
- performance improvement of phase transfer catalysts
- avoidance of phase transfer catalysts
- use of crude or technical reagents
- activation of metals and solids
- increase in the reactivity of reagents or catalysts ([click here to read more about ultrasonically assisted catalysis](#))
- improvement of particle synthesis
- coating of nanoparticles

Ultrasonic Cavitation in Liquids

Cavitation, that is "the formation, growth, and implosive collapse of bubbles in a liquid. Cavitation collapse produces intense local heating (~5000 K), high pressures (~1000 atm), and enormous heating and cooling rates (>10⁹ K/sec)" and liquid jet streams (~400 km/h). ([Suslick 1998](#))

Cavitation bubbles are vacuum bubbles. The vacuum is created by a fast moving surface on one side and an inert liquid on the other. The resulting pressure differences serve to overcome the cohesion and adhesion forces within the liquid.

Cavitation can be produced in different ways, such as Venturi nozzles, high pressure nozzles, high velocity rotation, or ultrasonic transducers. In all those systems the input energy is transformed into friction, turbulences, waves and cavitation. The fraction of the input energy that is transformed into cavitation depends on several factors describing the movement of the cavitation generating equipment in the liquid.

The intensity of acceleration is one of the most important factors influencing the efficient transformation of energy into cavitation. Higher acceleration creates higher pressure differences. This in turn increases the probability of the creation of vacuum bubbles instead of the creation of waves propagating through the liquid. Thus, the higher the acceleration the higher is the fraction of the energy that is transformed into cavitation. In case of an ultrasonic transducer, the intensity of acceleration is described by the amplitude of oscillation. Higher amplitudes result in a more effective creation of cavitation. The industrial devices of Hielscher Ultrasonics can create amplitudes of up to 115 µm. These high amplitudes allow for a high power

transmission ratio what in turn allows to create high power densities of up to 100 W/cm³.

In addition to the intensity, the liquid should be accelerated in a way to create minimal losses in terms of turbulences, friction and wave generation. For this, the optimal way is a unilateral direction of movement.

Ultrasound is used because of its effects in processes, such as:

- preparation of activated metals by reduction of metal salts
- generation of activated metals by sonication
- [sonochemical synthesis of particles by precipitation of metal \(Fe, Cr, Mn, Co\) oxides, e.g. for use as catalysts](#)
- impregnation of metals or metal halides on supports
- preparation of activated metal solutions
- reactions involving metals via in situ generated organoelement species
- reactions involving non-metallic solids
- crystallization and precipitation of metals, alloys, zeolites and other solids
- modification of surface morphology and particle size by high velocity interparticle collisions
 - formation of amorphous nanostructured materials, including high surface area transition metals, alloys, carbides, oxides and colloids
 - agglomeration of crystals
 - smoothing and removal of passivating oxide coating
 - micromanipulation (fractionation) of small particles
- [dispersion of solids](#)
- preparation of colloids (Ag, Au, Q-sized CdS)
- intercalation of guest molecules into host inorganic layered solids
- sonochemistry of polymers
 - degradation and modification of polymers
 - synthesis of polymers
- sonolysis of organic pollutants in water

Sonochemical Equipment

Most of the mentioned sonochemical processes can be retrofitted to work inline. We will be glad to assist you in choosing the sonochemical equipment for your processing needs. For the research and for the testing of processes we recommend our laboratory devices or the [UIP1000hd set](#).

If required, FM and ATEX certified ultrasonic devices and reactors (e.g. [UIP1000-Exd](#)) are available for the sonication of flammable chemicals and product formulations in hazardous environments.